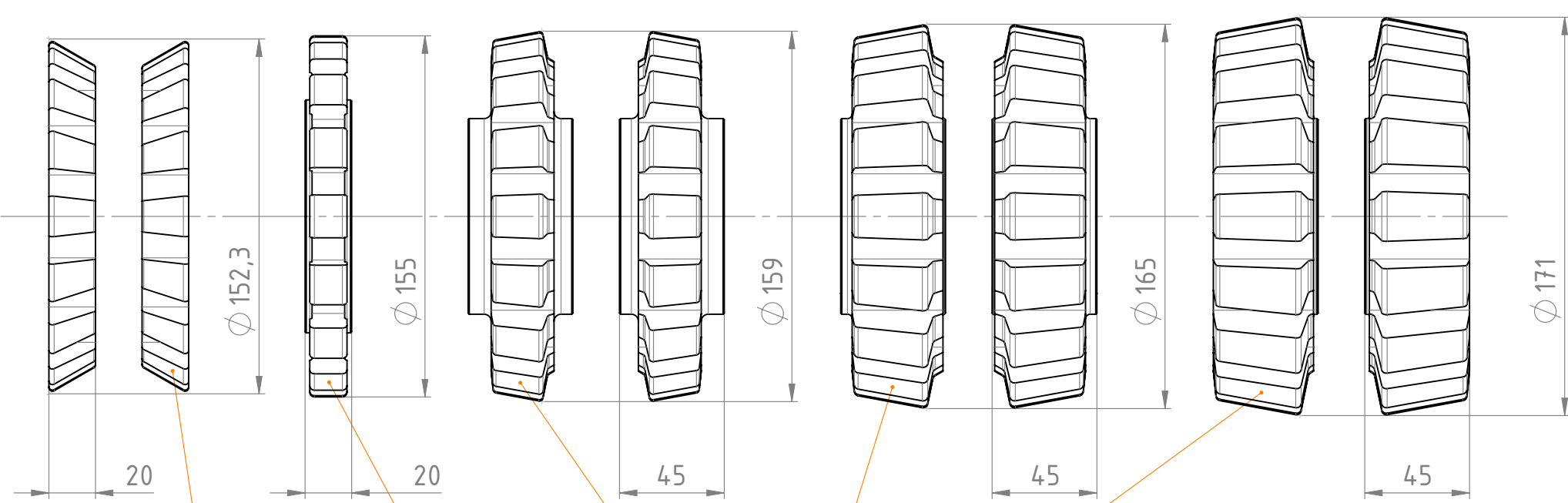
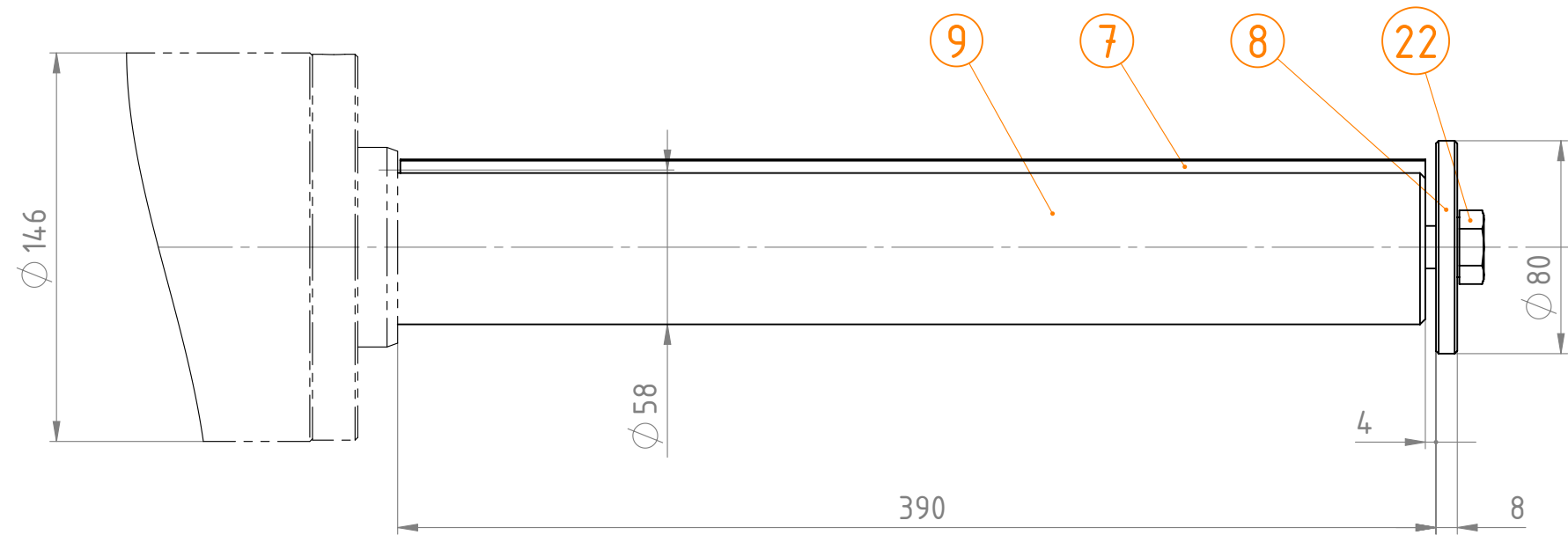
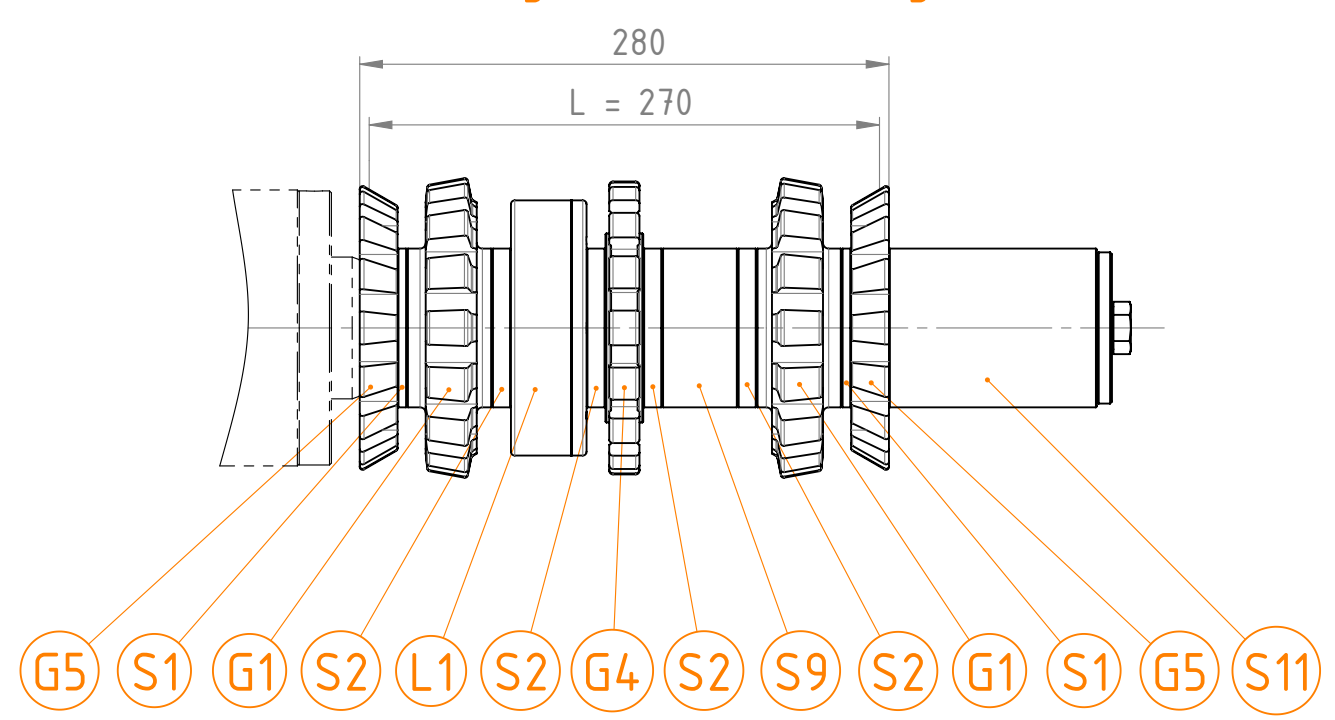


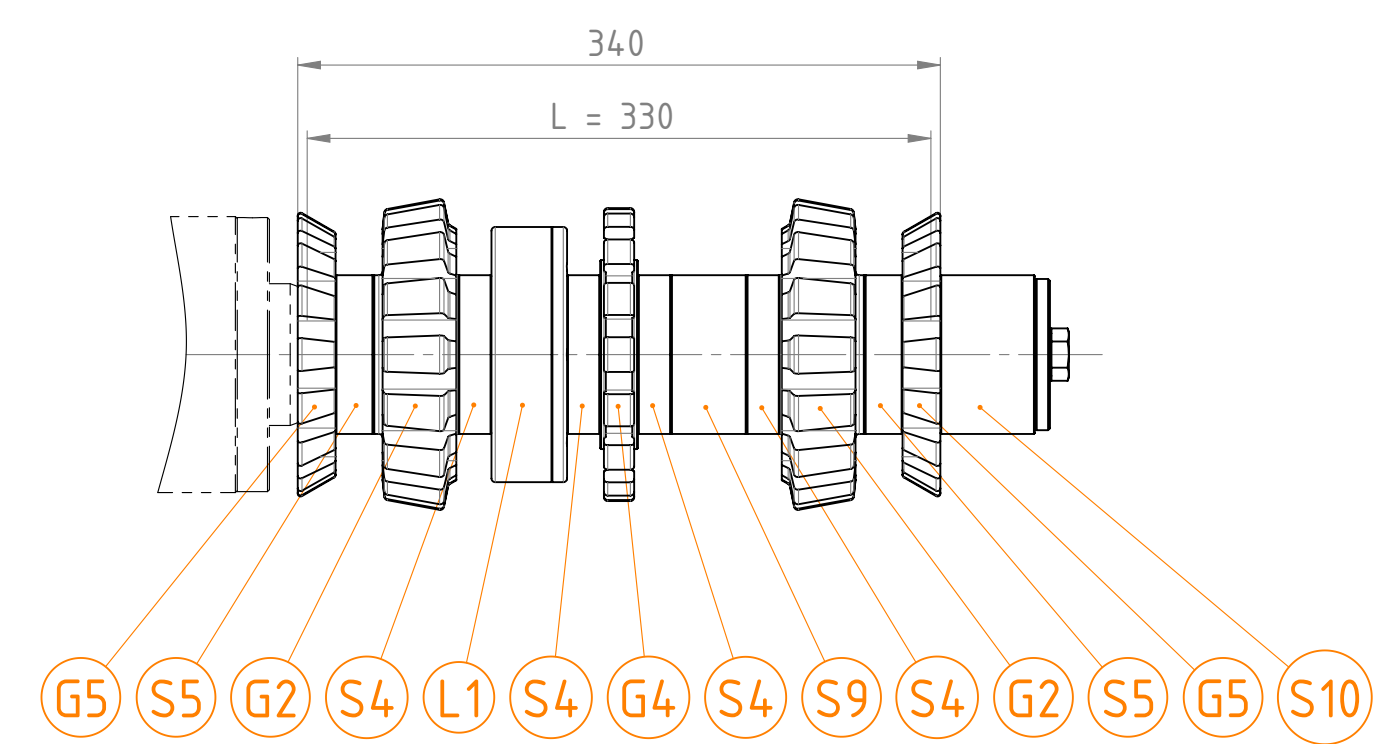
REVISION	DATE	COMMENT
A	26.04.2022	This is the initial revision.



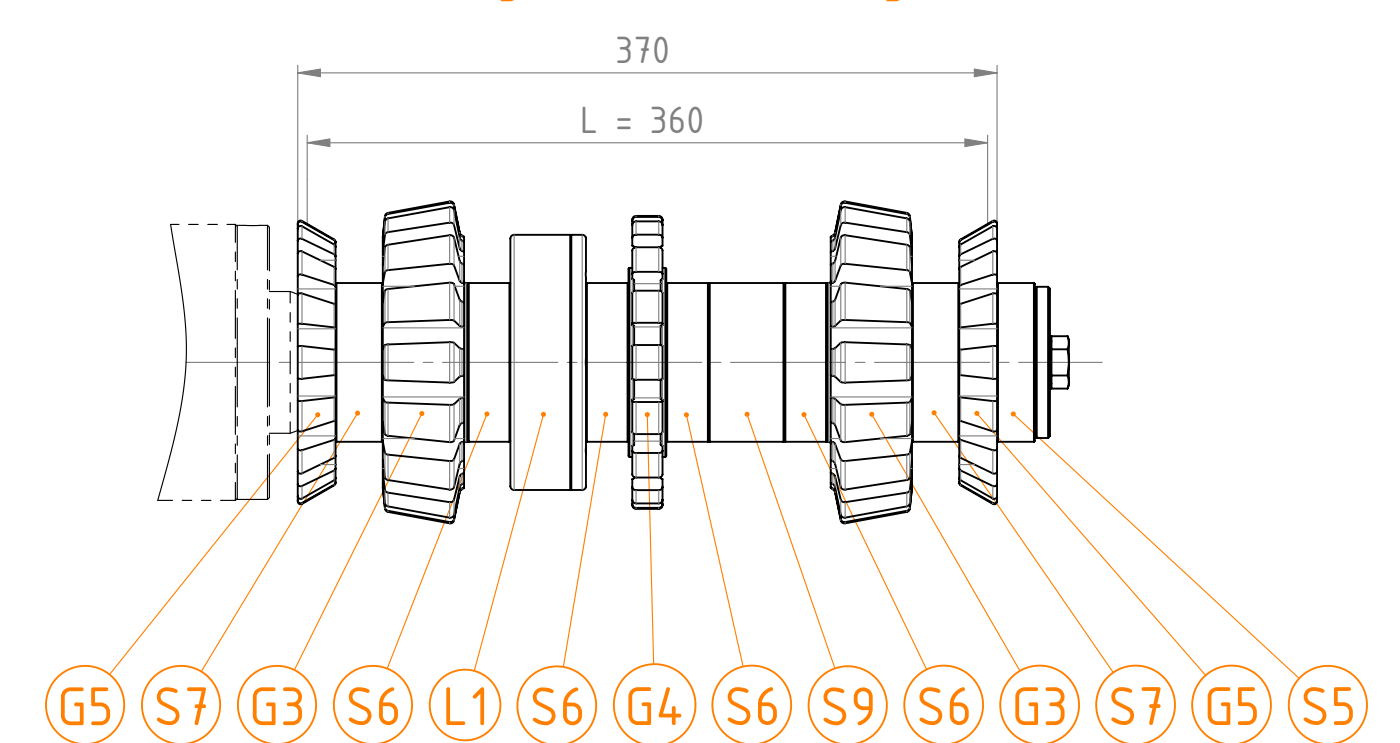
Standard Long Sleeve - Configuration 1



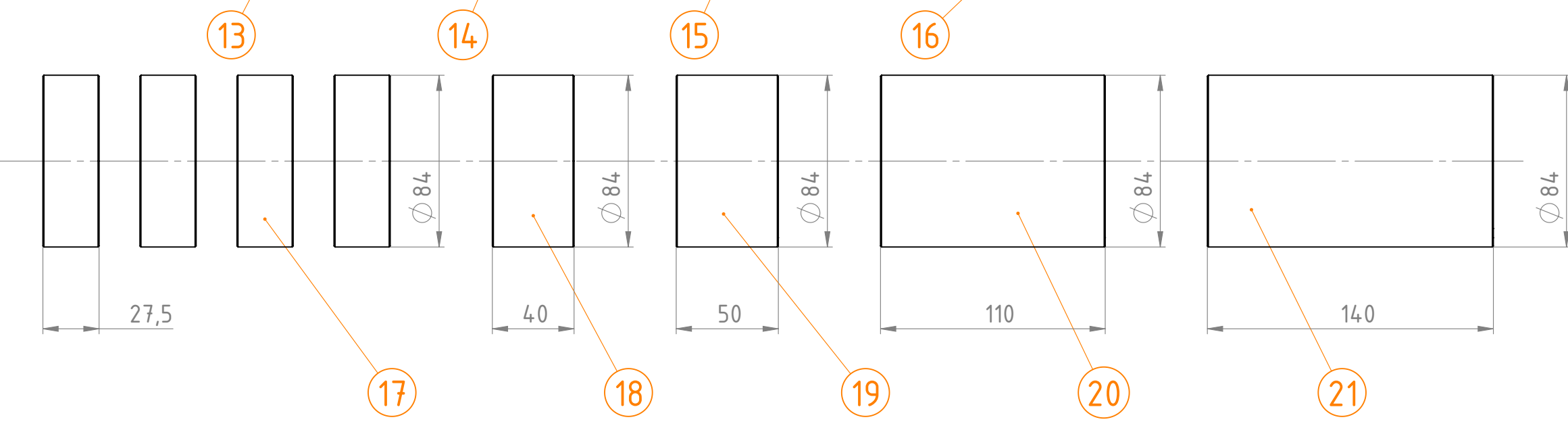
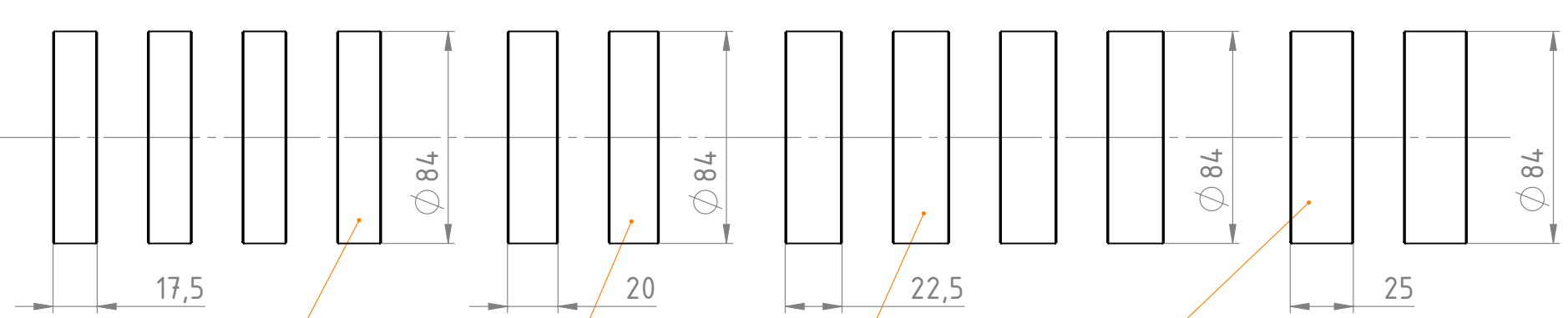
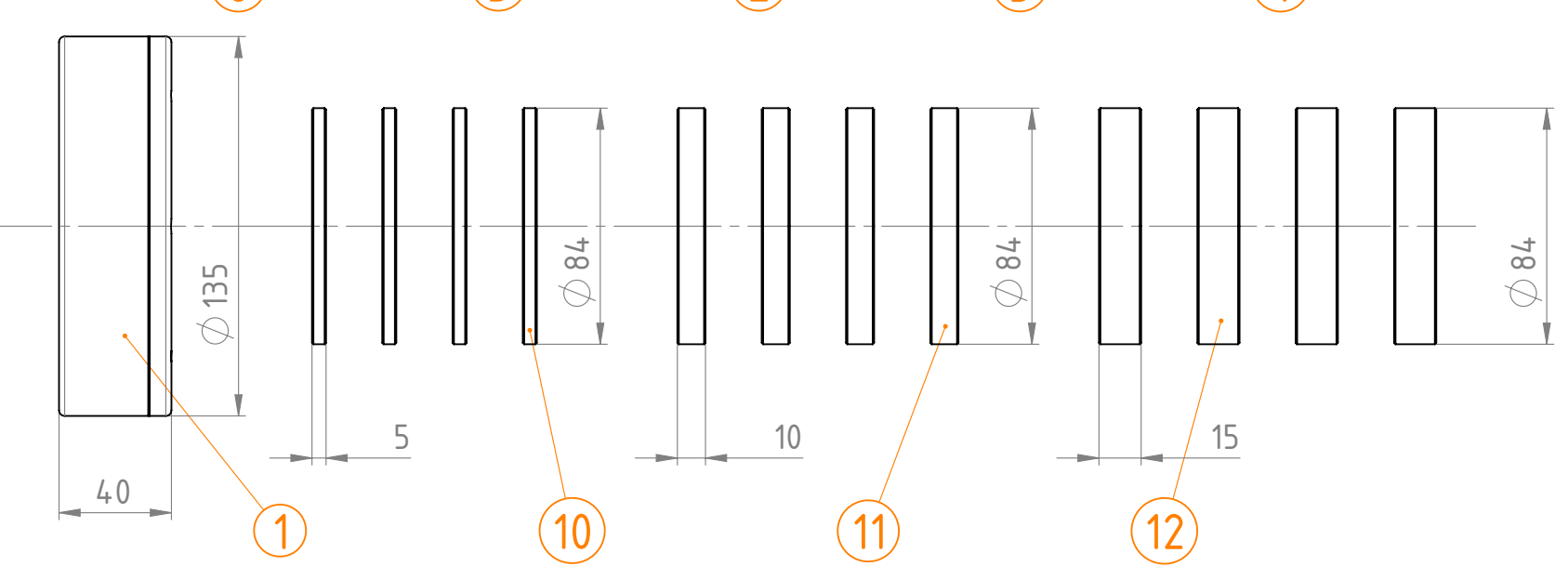
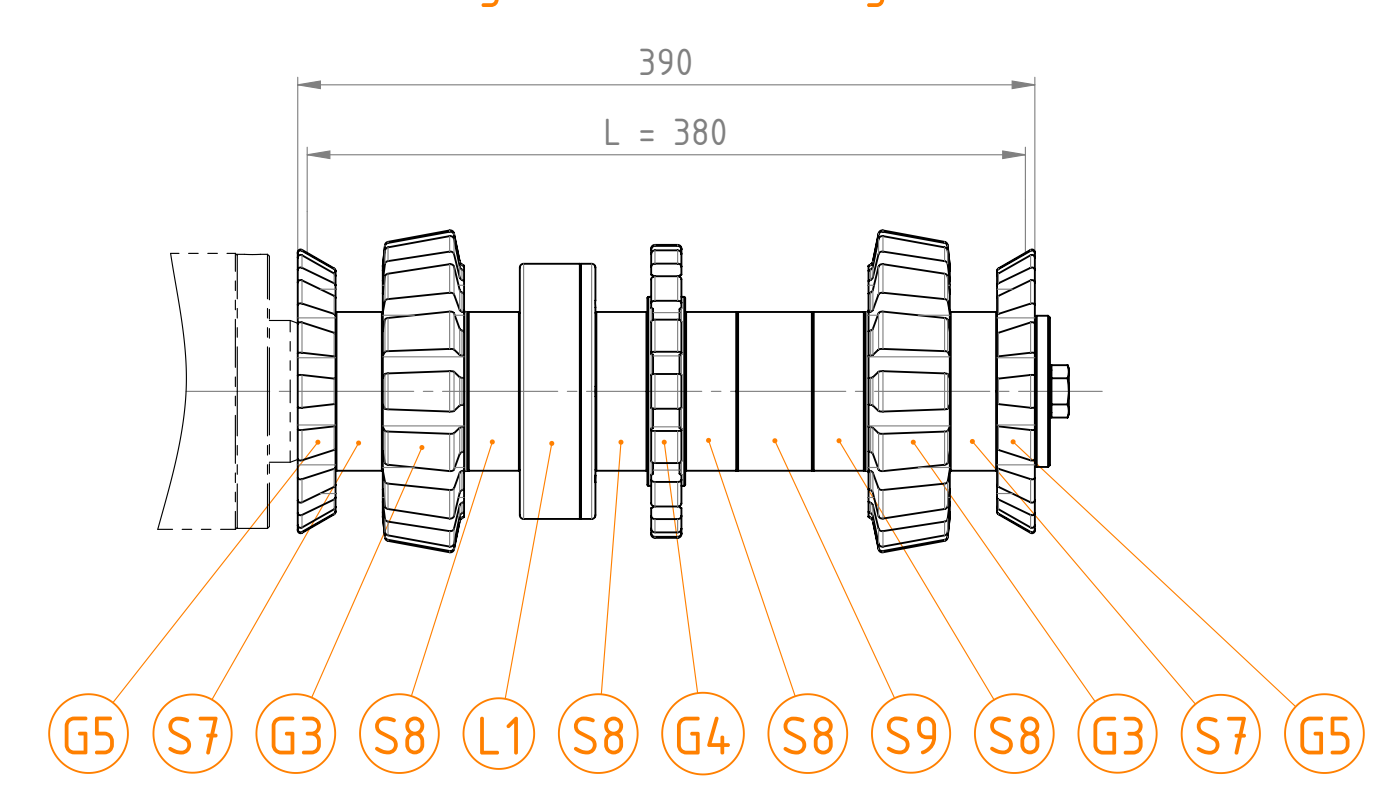
Standard Long Sleeve - Configuration 2



Standard Long Sleeve - Configuration 3

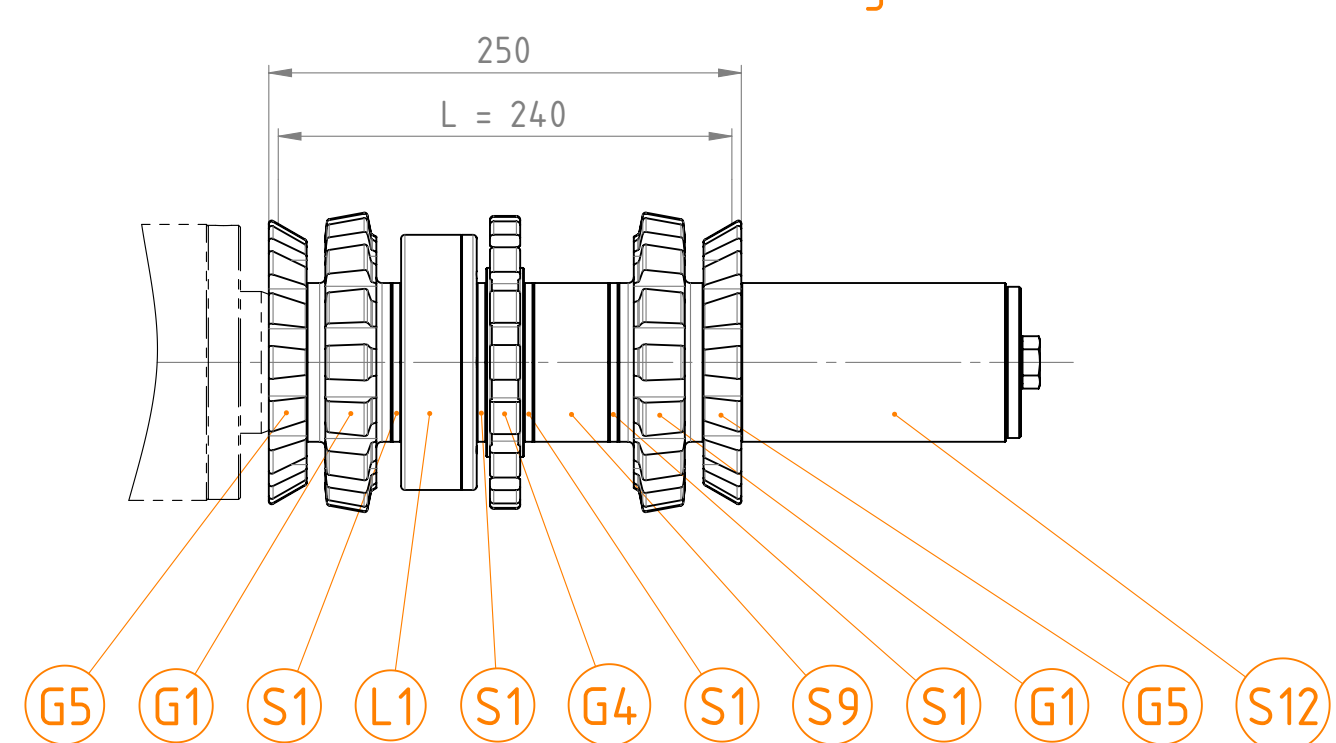


Standard Long Sleeve - Configuration 4

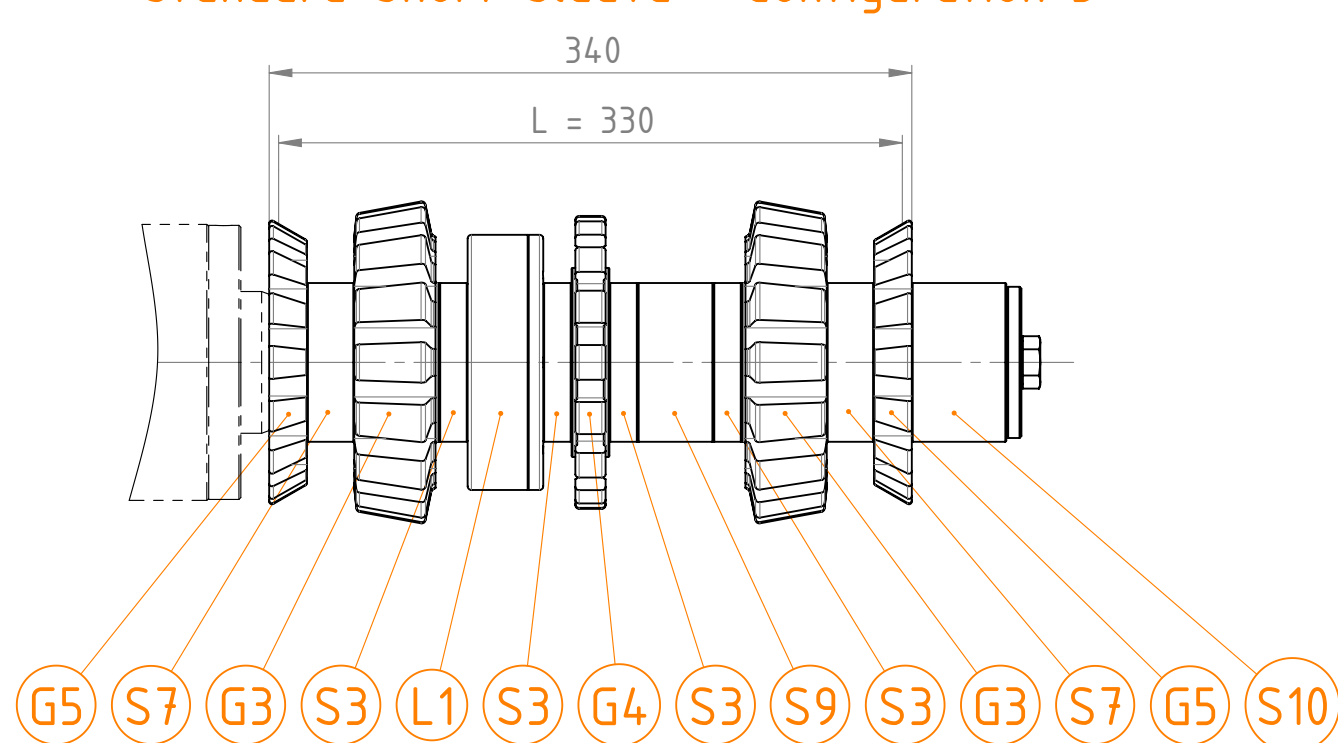


NOTE:
Here is shown total quantity of parts needed
to assemble all 7 different configurations
for sleeve groove grinding.

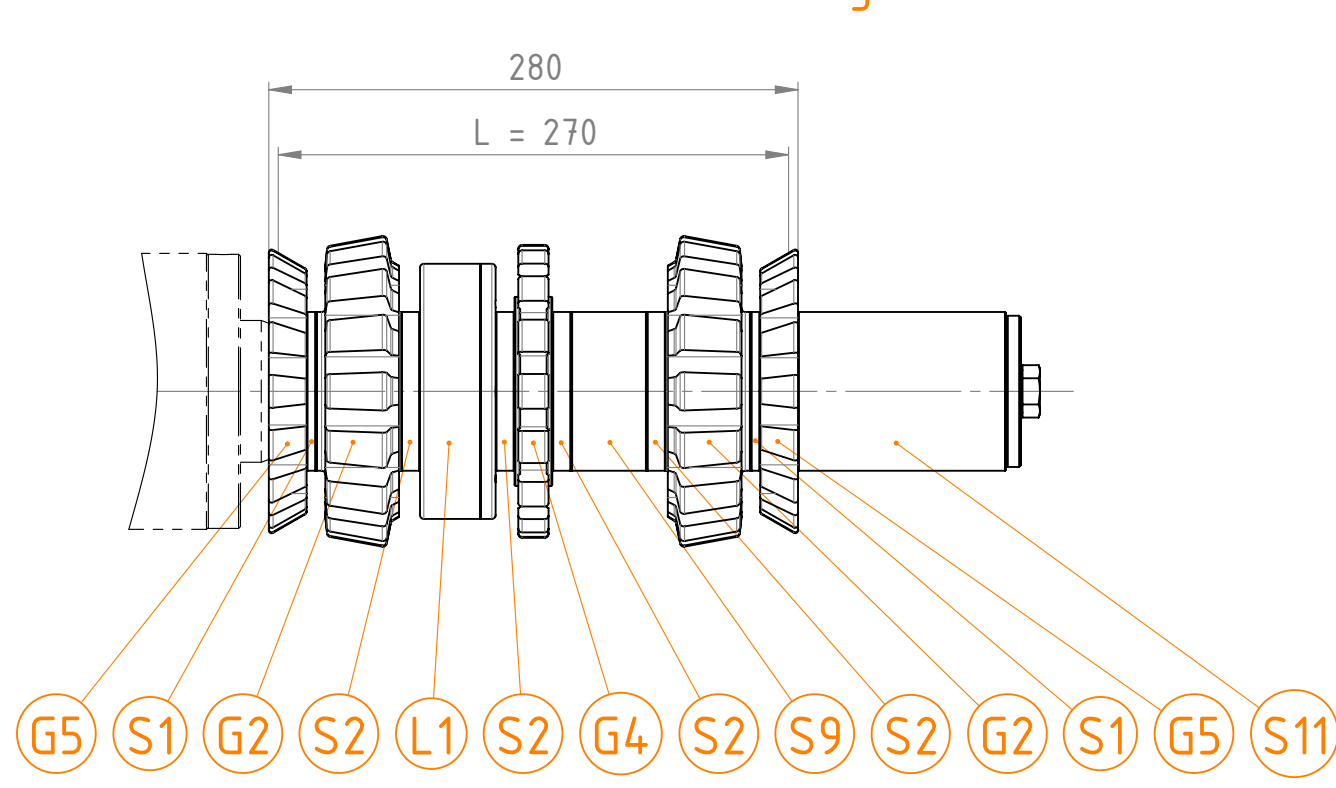
Standard Short Sleeve - Configuration 1



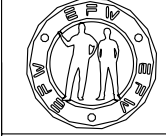
Standard Short Sleeve - Configuration 3



Standard Short Sleeve - Configuration 2



22	S00999-01	1	Hexagon head screw	ISO 4017	M16x40	St. 8.8 - Zn	0.1
21	T01986-01	1	Spacer S12	EN 10060	Ø 84-140	C45	3.1
20	T01988-01	1	Spacer S11	EN 10060	Ø 84-110	C45	2.44
19	T01992-01	1	Spacer S10	EN 10060	Ø 84-50	C45	1.11
18	T01985-01	1	Spacer S9	EN 10060	Ø 84-40	C45	0.89
17	T01995-01	4	Spacer S8	EN 10060	Ø 84-27,5	C45	2.44
16	T01993-01	2	Spacer S7	EN 10060	Ø 84-25	C45	1.1
15	T01994-01	4	Spacer S6	EN 10060	Ø 84-22,5	C45	2
14	T01990-01	2	Spacer S5	EN 10060	Ø 84-20	C45	0.88
13	T01991-01	4	Spacer S4	EN 10060	Ø 84-17,5	C45	1.56
12	T01996-01	4	Spacer S3	EN 10060	Ø 84-15	C45	1.32
11	T01987-01	4	Spacer S2	EN 10060	Ø 84-10	C45	0.88
10	T01984-01	4	Spacer S1	EN 10060	Ø 84-5	C45	0.44
9	T01861-01	1	Shaft for Sleeve Grinder	EN 10060	Ø 70-1220	42CrMo4	30.48
8	T01989-01	1	Shaft End Plate	EN 10060	Ø 80-8	C45	0.3
7	T01972-01	1	Parallel Key	DIN 6885A	16x10x385	C45E	0.48
6	T01973-01	2	Grinding Wheel G5 Chamfer		Ø 152,3-20	-	3.18
5	T01975-01	1	Grinding Wheel G4 Stopper Gasket		Ø 155-20	-	1.7
4	T01977-01	2	Grinding Wheel G3 REKA Gasket		Ø 171-45	-	9.26
3	T01976-01	2	Grinding Wheel G2 REKA Gasket		Ø 165-45	-	8.06
2	T01974-01	2	Grinding Wheel G1 REKA Gasket		Ø 159-45	-	5.96
1	T01978-01	1	Limit Bearing Assembly L1			Assembly	3.18
Pos.	Item No.	Pieces	Title	Standard	Dimensions	Material	Mass, all pcs (kg)



TOPFIBRA
EFFEKTIVE FILAMENT WINDING® PROMOVERS

TOPFIBRA d.o.o.
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www.topfibra.eu Phone +386 8 200 1500

MATERIAL: Assembly
CLA HEIGHT:

Title - Dimensions - Standard
Sleeve Groove Grinding Configurations

DRAWN	Grega Jerin	26. 04. 2022
	Fabio Fracasso	26. 04. 2022
CHECKED	Mauricio Facchinetti	26. 04. 2022
APPROVED		

WEIGHT: 80.85 kg	COATING:
SIGN DATE	Undimen. chamfers ISO 13715
Scale	Sheet 1 of 1
1:2.5	A1

Doc. Type DRW
Document No. T01971-01
Revision A

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